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Six Sigma ICYB

**Version Demo** 

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#### **QUESTION NO: 1**

As a type of measurement error, Linearity describes the deviation of the measured value from the actual value.

A. True

B. False

# ANSWER: B

## **QUESTION NO: 2**

One of the primary benefits of your team working together to create an X-Y Diagram is that the data collected from this exercise is accurate and certain.

A. True

B. False

## **ANSWER: B**

# **QUESTION NO: 3**

A single data point falling outside a Control Limit is most likely representative of \_

- A. Common-cause Variation
- B. Special-cause Variation
- C. Predictability
- D. Non-normal data

## ANSWER: A

# **QUESTION NO: 4**

The Cost of Poor Quality (COPQ) is comprised of which two of the following? (Choose two.)

- A. Tangible (Visible) Costs
- B. Input Costs

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- C. Production
- D. Hidden Costs

#### ANSWER: A B

### **QUESTION NO: 5**

Which of the following is a method of expressing the concept that the outputs of a process are a function of all the inputs to the process?

- **A.** Y = f(Xn)
- **B.** RTY > 90%
- C. Yield = Effort
- **D.** Flow = Demand

### **ANSWER: A**

# **QUESTION NO: 6**

The following Business Case is constructed properly.

"During most of 2008 Division 16 experienced a 4.2% product return rate versus a target of nearly no returns. This costs the company a whole bunch of money.

- A. True
- B. False

# **ANSWER: B**